



ZHEJIANG ONEPAPER SMART EQUIPMENT CO.,LTD

ZHEJIANG ONEPAPER SMART EQUIPMENT CO.,LTD

ADD: NO.301 WANXIANG ROAD, WANQUAN INDUSTRY PARK, PINGYANG COUNTY, ZHEJIANG PROVINCE, CHINA

TEL/ FAX: +86-577-58190989 EMAIL: Jessica@one-paper.com

PROFORMA INVOICE

Seller:ZHEJIANG ONEPAPER SMART EQUIPMENT CO.,LTD

Buyer/Import:PARS CREPE CO.,

Add: No.8, Sahel Dead End.

Between Hoseiniye Ershad And Mirdamad, Shariati AVE, TEHRAN, IR. IRAN

Postal code:1948913611

TEL: 0098-21-22847771/22849944

Email address:info@cheshmak.com

Proforma Invoice No:WP20230202-1

Date:7-Feb-2023

NO.	Product name	Specification	Unit	Quantity	Unit Price (EUR)	Final price (EUR)	Delivery (Pickup)Date
1	AUTOMATIC BOXING AND SEALING MACHINE	OPH-100B With Hot glue Machine (USA Nordson)	1	1	64,260	64,260	60 WORKING DAYS
3	SHIPPING COST	20GP	1	1	2,830	2,830	
TOTAL AMOUNT						67,090	
TOTAL AMOUNT CFR BANDAR ABASS PERSIAN GALF ,IRAN TO SAY EURO SIXTY SEVEN THOUSAND AND NINETY EURO.							

HS CODE :8422303090

Machine G.W.(KGS) 2000 N.W.(KGS)1500

***PAYMENT TERMS: buyer will pay 100% full amount as SIXTY SEVEN THOUSAND AND NINETY EURO to seller's company account to start the production .and seller will finish production in 60 working days and prepare the shipment.**

*REMITTING INSTRUCTION

INTERMEDIARY BANK :BANK OF CHINA,ZHEJIANG PROVINCE BRANCH

SWIFT CODE: BKCHCNBJ910

BENEFICIARY'S BANK: BANK OF CHINA,PINGYANG COUNTY BRANCH

SWIFT CODE: BKCHCNBJ92B

BENEFICIARY A/C NO.: **355 863 726 069**

BENEFICIARY NAME: **ZHEJIANG ONEPAPER SMART EQUIPMENT CO.,LTD**

NO.301 WANXIANG ROAD,FURNITURE PARK,WANQUAN LIGHT INDUSTRY BASE,PINGYANG COUNTY,ZHEJIANG PROVINCE,CHINA

4.Delivery address:CFR BANDAR ABASS PERSIAN GALF ,IRAN

5.The Contract is made in **two** copies in English. Each party holds one copy. The Contract will go into force upon signature and stamp upon two parties. Any modification or alternation to the contract shall only be made with the consent of both parties and go into force only after both parties sign it.

6. buyer need send the boxes sample to seller's factory to test the machine

7. Buyer need send the finished tissue products list as length,width,height and sheets with signed and stamped to make sure the specifications

8. **Guarantee period:** the guarantee period will be valid for one year,If buyer needs seller send technicians to install the machine and do training in **customer factory**, buyer should help to apply for the Visa, seller takes charge of the fees before going abroad, and buyer pays the round-trip air tickets, accommodation, three meals per day,translator fees, transportation fees and \$100/day/person as allowance.

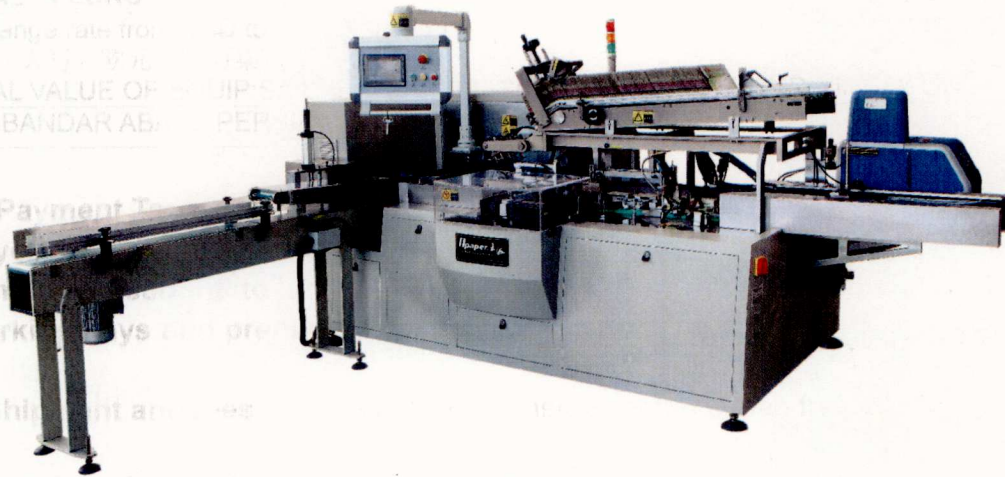
9.Spare parts and packing list :

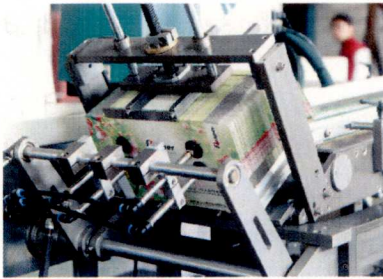
No.	Name	Quantity	remark
main machine and documents			
1	main machine	1 unit	For boxing and sealing
2	hot glue machine	1 set	Give the glue in the box,already in the machine
3	conveyor	2 set	Send the tissue
4	operation manual	1 pc	
5	hot glue machine operation manual	1 set	
6	frequency operation manual	1 pc	
7	servo motor manual	1 pc	
spare parts			
1	sucker	2 pc	Suck box
2	proximity switch	2 pc	protect
3	photoelectric switch	2 pc	Control conveyor speed
4	relay	2 pc	Control solenoid valve
special tools			

1	Socket head wrench	1 set	
2	Monkey wrench 10"、8"	Each 1 pc	
3	Solid wrench (5.5-7、8-10、12-14、17-19)	Each 1 pc	
4	Cross Screw driver and straight one (big,small)	Each 1 pc	
5	Needle nose pliers	1 pc	
6	Spanner for hot glue machine	1 pc	
7	Nozzle cleaner for hot glue machine	1 pc	
8	pliers (inside、outside)	Each 1 pc	
9	oiler	1 pc	Put the oil

SPECIFICATIONS

Automatic Facial Tissue Boxing And Sealing Machine OPH-100B





Five innovations of the machine

- 1、 High output. The stable speed can reach 80 boxes/minute.
- 2、 Complete functions. The machine is suitable for various applications such as semi-cover/full-cover, or high paper and low box/low paper and high box.
- 3、 Rapid production changing. It only takes 10-20 minutes to change the specifications.
- 4、 Convenient operation. It is easy to control the servo paper feeding and PLC control system.
- 5、 Low cost. The imported glue machine with a nozzle of 0.3mm is adopted and the glue-spread is little.

Application range:

It is suitable for automatic boxing of facial tissues, square tissues, pocket tissues, cotton tissues etc.

Main performances and structure features:

1. Packing forms such as automatic feeding, box opening, boxing, batch No. printing, glue spreading, box sealing, etc. are adopted. Featured by compact and reasonable structure, simple operation and adjustment.
2. Servo/step motor, touch screen, PLC control system and man-machine interface display make operation more clear and convenient. With high automation degree, the machine is more user-friendly.
3. The automatic material arranging and conveying mechanism is adopted to facilitate linked production with automatic production line, which can greatly reduce labor cost.
4. The photoelectric eye automatic detection tracking system is adopted. No boxing is made if the bag is empty, so as to save packing materials to the utmost extent.
5. With wide packing range and convenient adjustment, fast switching among various specifications and sizes can be realized.
6. Change of specifications does not need change of molds, but can be realized through adjustment.
7. Automatic stopping is available when the material boxing is not in place, and the main driving motor overload protection device is used, so that the machine is safer and more reliable.
8. According to customer requirements, the upturning type safety protective cover is adopted, which is featured by simple operation and beautiful appearance.

Performance technical parameters:

Item/model		OPH-100
Paper quality of carton		300-450g/m ³
Maximum packing specification		L240mm×W120mm×H100mm
Packing speed		30-100 (boxes/minute)
Hot melt machine power		2.50KW
Motor power		3.50KW
Total power		6.00KW
Power supply type		(3phase 4wire) 380V 50Hz
Machine noise		≤80dB
Air supply		0.5-0.8 Mpa
Air consumption		120-160L/min
Outline dimensions	Main machine	L3250×W1650×H1800mm
	Conveying mechanism	L4000×W660×H1200mm
Machine weight		1500 Kg




Configuration list



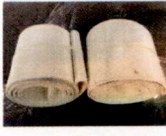






No.	name	Model/specification	Producing area/manuf actor	quantity	Note
1	Touch screen	NB7W-TWOOB	Omron	1	Color screen
2	PLC	CP1E-N60S1DT-D	Omron	1	
3	Frequency converter	ATV12H037M2	Schneider	1	
4		ATV310HU15N4A		1	
5	Encoder	E6B2-CWZ6C	Omron	1	
6	Servo motors	0.75KW	Delta	1	
7	Servo driver	ASD-A2-0721-M	Delta	1	
8		ASD-A2-0721-L	Delta	1	
9	photoelectricity	GTE6-N1211	SICK	13	
10	Proximity switch	TL-12N4B	TOKY	4	

12	Button	ZB2-BA3C	Schneider	3	
13	AC contactor	LC1-E3210	Schneider	1	
14	Intermediate relay	RJ2S-CL-D24	IDEC	13	
15	emergency stop switch	ZB2-BS54C	Schneider	1	
16	power supply	DR-60-24	Mean well	1	
17	Air switch	OSMC32N3C32	Schneider	1	
18	Air switch	OSMC32N3C20	Schneider	1	
19	Air switch	OSMC32N3C20	Schneider	1	
20	Air switch	OSMC32N3C10	Schneider	1	
21	Hot melt glue machine	MESA6	Nordson	1	two tubes two guns


Note: The products of our company may be always updated, and are subject to change without notice (the real products shall prevail).

The spare parts suggest to buy for one year

no	name	model	quantity	unit price	total price usd	picture
1	feeding box chain	customization	1set (4pcs)	350	1400	
2	double line tissue feeding chain	customization	2	60	120	
3	Vacuum generator	ABM20-C	1	80	80	

4	double suction cup	Φ25	5	40	200	
5	single suction cup	Φ35	5	25	125	
6	output box belt	2300*100*0.9	2	80	160	
7	synchronous belt	80m-1240-30	1	55	55	
8		8m-1016-30	1	45	45	
9		8m-936-30	1	42	42	
10		8m-600-30	1	25	25	
11		1270H	1	35	35	
12		Double tooth 8m-1536-30	1	80	80	
TOTAL AMOUNT					2367USD	

浙江一派智能装备有限公司
ZHEJIANG ONEPAPER SMART EQUIPMENT CO., LTD.

SELLER	BUYER
<p>COMPANY(STAMP): ZHEJIANG ONEPAPER SMART EQUIPMENT CO.,LTD ADD:No.301-1 Wanxiang Road,Wanquan Industrial Park,Pingyang County,Zhejiang Province,China Postal code:325409</p> <p>REPRESENTED BY: </p> <p>TEL:086-577-58190989 Email address:jessica@one-paper.com Signed date:</p>	<p>COMPANY(STAMP): PARS CREPE CO., ADD:No.8, Sahel Dead End. Between Hoseiniye Ershad And Mirdamad, Shariati AVE, TEHRAN, IR. IRAN Postal code:1948913611</p> <p>REPRESENTED BY:</p> <p>TEL: 0098-21-22847771/22849944 Email address:info@cheshmak.com Signed date:</p>